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	NAME	DATE
DRAWN	CSG	02/17/09
DESIGNED	DW	02/13/07
CHECKED	MEC	02/17/09
ENG APPR.	MEC	02/17/09

**UNLESS OTHERWISE SPECIFIED:**  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL ±1/16"  
 ANGULAR: MACH ±1° BEND ±2°  
 TWO PLACE DECIMAL ±.010  
 THREE PLACE DECIMAL ±.005  
 GEOMETRIC TOLERANCING PER:  
 ANSI Y14.5M - 1982

TITLE:		
24" OD X 24" VERT SS, VI SERIES LVC2424-3111-VI		
SIZE	DWG. NO.	REV
B	91556-M	A
SCALE: 1:12 WEIGHT: N/A		SHEET 1 OF 2