STEP 1: FASTEN MOUNTING PLATE TO CART. MAKE SURE TO USE THE COUNTERBORED END OF THE EXTRUSION (2X 1/4-20 BHSCS).  

STEP 2: FASTEN EXTRUSIONS TO CART. MAKE SURE TO USE THE COUNTERBORED END OF THE EXTRUSION (2X 5/16-18 SHCS).  

STEP 3: FASTEN MOUNTING PLATE TO EXTRUSIONS. MAKE SURE TO USE THE 1/4-20 TAPPED END OF THE EXTRUSION (2X 1/4-20 BHSCS).  

STEP 4: FASTEN TCM TO MOUNTING PLATE. (4X 8-32 SHCS).
WELDED STEEL FRAME
POWDER COATED.

MOUNTING FEET FOR TITAN TEST

SWIVEL & STRAIGHT CASTORS.

POWER MODULE 3 PHASE.

INTERNAL PUMP MOUNTING OPTIONS

POWER CUT OFF SWITCH.

MOUNTING FEET FOR TITAN TEST

WELDED STEEL FRAME POWDER COATED.

NOTES:
1. ESTIMATED SYSTEM WEIGHT: 83.7 lbs

DIMENSIONS ARE IN INCHES.

TOLERANCES:
FRACTIONAL: 1/16"

ANGULAR: MACH 1/2 BEND 1/16"

ONE PLACE DECIMAL: .05

TWO PLACE DECIMAL: .01

THREE PLACE DECIMAL: .005

GEO TOLERANCING: ASME Y14.5M - 2009

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